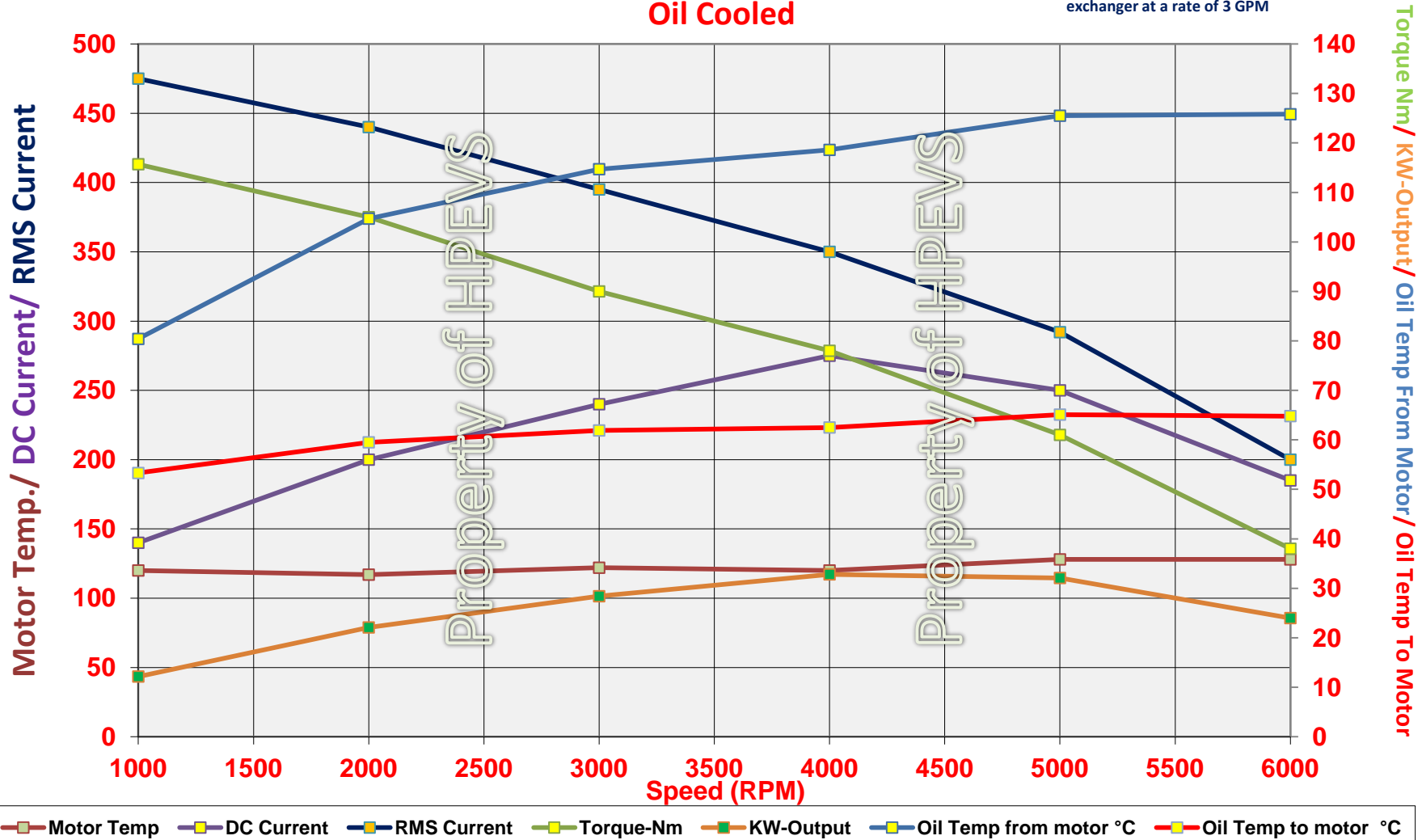


Conditions:  
 target maximum controller current at a target  
 motor temp of 120° C - 130° C.  
 Motor was ran at each Current/RPM  
 combination for 20 minutes

## HPEVS AC-35 Metric Continuous Graph

144 Volt  
 Oil Cooled

Oil Type: Shell Diala S2 ZX-A (Diala AX)  
 Oil cooling conditions:  
 Oil pumped through 16" heat exchanger  
 at 1.9 GPM  
 Faucet water sent through heat  
 exchanger at a rate of 3 GPM



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