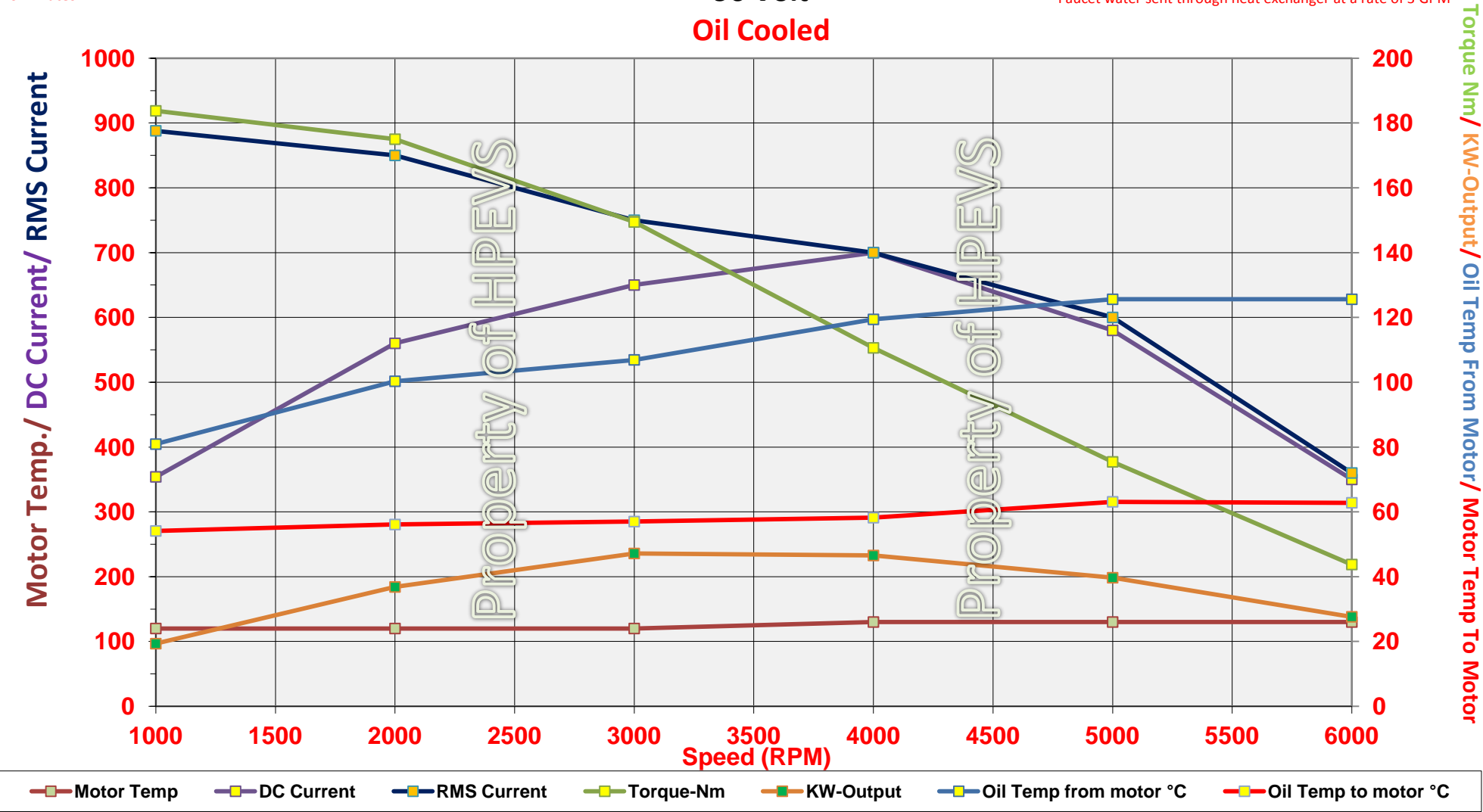


Conditions:  
target maximum controller current at a target motor  
temp of 120° C - 130° C.  
Motor was ran at each Current/RPM combination for  
20 minutes

HPEVS AC-35x2 Metric Continuous Graph  
96 Volt  
Oil Cooled

Oil Type: Valvoline MAX Life Full synthetic automatic  
transmission fluid (DEX/MERC) MERCON LV  
Oil cooling conditions:  
Oil pumped through 16" heat exchanger at 1.9 GPM  
Faucet water sent through heat exchanger at a rate of 3 GPM



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